

# **Formulation**

No. 2014

## Head to Toe Wash

#### **DESCRIPTION**

This formulation features Suga®Nate 160NC and Cola®Teric COAB to create a rich lather that cleans away any impurities on your skin without drying it out. Rinses away easily and is perfect for every day use.

This formulation includes ingredients that meet Whole Foods® Premium Body Care requirements.

#### **FORMULATION**

Order	INCI Name	Trade Name	%
1	Water		qs to 100.00
2	Hydroxypropyl guar Hydroxypropyl Trimonium Chloride	N-Hance™ HPCG 1000 <sup>1</sup>	0.25
3	Sodium Laurylglucosides Hydroxypropylsulfonate	Suga®Nate 160NC	25.00
4	Cocamidopropyl Betaine	Cola®Teric COAB	10.00
5	Sodium Methyl Cocoyl Taurate	Pureact WS Conc <sup>2</sup>	9.00
6	Glycol Distearate	Hallstar® EGDS <sup>3</sup>	0.25
7	Fragrance		0.20
8	Phenoxyethanol <i>and</i> Benzoic Acid <i>and</i> Dehydroacetic Acid <i>and</i> Ethylhexylglycerin	Euxyl® K701 <sup>4</sup>	0.70

#### **PROCEDURE**

- 1. Combine ingredients 1-2. Mix until well dispersed, then adjust to pH 6 with citric acid.
- 2. Add ingredients 3-4. Begin heating to 60°C.
- 3. At  $40 50^{\circ}$ C, add ingredient 5.
- 4. Once at 60°C, add ingredient 6. Mix until completely melted.
- 5. Cool below 45°C.
- 6. Add remaining ingredients in order.

#### **TYPICAL PROPERTIES**

Appearance Pearled Liquid

pH 6.0 Viscosity 3,000 cps

#### **SUPPLIERS**

<sup>1</sup>Ashland, <sup>2</sup>Innospec, <sup>3</sup>Hallstar, <sup>4</sup>Schülke & Mayr

### Colonial Chemical, Inc. Natural Surfactants